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(FILE 'USPAT' ENTERED AT 16:53:41 ON 24 APR 1997)

L1 178169 S 128/CLAS OR 251/CLAS OR 137/CLAS  
L2 41678 S L1 AND VALVE  
L3 7151 S L2 AND (SECOND STAGE OR DEMAND OR REGULATOR)  
L4 2463 S L3 AND (DIAPHRAM OR DIAPHRAGM)  
L5 573 S L4 AND LEVER  
L6 493 S L5 AND (SEAT OR SEAL)  
L7 121 S L6 AND (SEAT OR SEAL) (5A) (FLEXIBLE OR ELAST? OR RUBBER O  
R S  
L8 18 S L7 AND (SEAT OR SEAL) (5A) (CUT? OR DISTORT? OR MAR OR MAR  
RIN  
L9 16 S L8 AND (TUBE OR CYLINDER OR SLEEVE)  
L10 9 S L9 AND SLEEVE  
L11 3 S L10 AND PISTON

=> L

'L' IS NOT A RECOGNIZED COMMAND

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U.S. Patent & Trademark Office LOGOFF AT 17:23:28 ON 24 APR 1997

=> d 18 1-18

- ① 5,549,107, Aug. 27, 1996, \*\*Second\*\* \*\*stage\*\* scuba diving  
\*\*regulator\*\*; Dean R. Garraffe, et al., \*\*128/204.26\*\*\*, \*\*205.24\*\*\*,  
\*\*137/906\*\*\*, \*\*908\*\* [IMAGE AVAILABLE]
2. 5,285,998, Feb. 15, 1994, Internal \*\*valve\*\* for pressure fluid  
containment vessels; Donald L. Zink, et al., \*\*251/144\*\*\*, \*\*137/347\*\*\*,  
\*\*454.6\*\*\*, \*\*576\*\*\*, \*\*251/63.6\*\*\*, \*\*335.3\*\* [IMAGE AVAILABLE]
3. 5,280,874, Jan. 25, 1994, Internal \*\*valve\*\*; Donald L. Zink, et al.,  
\*\*251/144\*\*\*, \*\*63.5\*\*\*, \*\*335.3\*\* [IMAGE AVAILABLE]
4. 5,251,618, Oct. 12, 1993, \*\*Regulator\*\* \*\*second\*\* \*\*stage\*\* for  
scuba; Tony Christianson, \*\*128/205.24\*\*\*, \*\*201.28\*\*\*, \*\*204.26\*\*\*,  
\*\*137/494\*\*\*, \*\*514.7\*\*\*, \*\*251/251\*\* [IMAGE AVAILABLE]
5. 5,035,238, Jul. 30, 1991, \*\*Regulator\*\* \*\*second\*\* \*\*stage\*\* for  
scuba; Tony Christianson, \*\*128/204.26\*\*\*, \*\*137/494\*\*\*, \*\*855\*\*\*, \*\*908\*\*  
[IMAGE AVAILABLE]
6. 4,862,884, Sep. 5, 1989, \*\*Regulator\*\* \*\*second\*\* \*\*stage\*\* for  
scuba; Tony Christianson, \*\*128/204.26\*\*\*, \*\*251/254\*\* [IMAGE AVAILABLE]
- ⑦ 4,834,086, May 30, 1989, Pressure-regulating device for the  
\*\*second\*\* \*\*stage\*\* of reduction of an air breathing apparatus; Giovanni  
Garofalo, \*\*128/205.24\*\*\*, \*\*204.18\*\*\*, \*\*204.26\*\*\*, \*\*207.16\*\* [IMAGE  
AVAILABLE]
8. 4,794,943, Jan. 3, 1989, Fluid control \*\*valve\*\* assembly; Reno L.  
Vicenzi, \*\*137/625.44\*\*\*, \*\*627.5\*\*\*, \*\*862\*\*\*, \*\*885\*\*\*, \*\*903\*\*\*,  
\*\*251/61\*\*\*, \*\*901\*\* [IMAGE AVAILABLE]
9. 4,007,760, Feb. 15, 1977, Fuel control system and control device  
therefor or the like; Charles D. Branson, et al., \*\*137/614.13\*\* [IMAGE  
AVAILABLE]
10. 3,989,064, Nov. 2, 1976, Fuel control system and control device  
therefor or the like; Charles D. Branson, et al., \*\*137/614.11\*\*\*, 236/15A  
[IMAGE AVAILABLE]
11. 3,893,475, Jul. 8, 1975, Float \*\*valve\*\*; George D. Hudson,  
\*\*137/414\*\*\*, \*\*426\*\*\*, \*\*428\*\*\*, \*\*433\*\*\*, \*\*444\*\*\*, \*\*251/46\*\* [IMAGE  
AVAILABLE]
12. 3,876,137, Apr. 8, 1975, CONDITION RESPONSIVE CONTROL DEVICES;

Samuel T. Kelly, et al., 236/48A, 101R; \*\*251/75\*\* [IMAGE AVAILABLE]

13. 3,758,069, Sep. 11, 1973, RIBBON TYPE FLOW CONTROL DEVICE; David E. Whitten, \*\*251/58\*\*; \*\*137/505.46\*\* [IMAGE AVAILABLE]

14. 3,685,732, Aug. 22, 1972, THERMOSTATIC CONTROL DEVICE WITH HEAT MOTOR OPERATED STEP OPEN \*\*DIAPHRAGM\*\* \*\*VALVE\*\*; Lauren D. Haskins, et al., 236/68R; \*\*137/495\*\*; 236/80F, 80R; \*\*251/11\*\* [IMAGE AVAILABLE]

15. 3,656,689, Apr. 18, 1972, MODULATING \*\*VALVE\*\*; Tadeusz Budzich, et al., 237/8A; \*\*137/501\*\*; 236/79, 92R [IMAGE AVAILABLE]

16. 3,623,506, Nov. 30, 1971, SERVICE \*\*REGULATOR\*\* WITH HIGH-LOW PRESSURE CUTOFF DEVICE; Joseph A. Bonner, et al., \*\*137/613\*\*, \*\*461\*\*, \*\*484.4\*\*, \*\*505.46\*\* [IMAGE AVAILABLE]

17. 3,592,225, Jul. 13, 1971, UNITARY CONTROL DEVICE; Marvin M. Graham, et al., \*\*137/495\*\* [IMAGE AVAILABLE]

18. 3,575,343, Apr. 20, 1971, CONDITION RESPONSIVE PARAMETER CONTROL MEANS; Kenneth G. Kreuter, et al., 236/47; \*\*137/110\*\* [IMAGE AVAILABLE]

=> d 19 1-16

1. 5,549,107, Aug. 27, 1996, \*\*Second\*\* \*\*stage\*\* scuba diving  
\*\*regulator\*\*; Dean R. Garraffe, et al., \*\*128/204.26\*\*\*, \*\*205.24\*\*\*,  
\*\*137/906\*\*\*, \*\*908\*\* [IMAGE AVAILABLE]
2. 5,285,998, Feb. 15, 1994, Internal \*\*valve\*\* for pressure fluid  
containment vessels; Donald L. Zink, et al., \*\*251/144\*\*\*, \*\*137/347\*\*\*,  
\*\*454.6\*\*\*, \*\*576\*\*\*, \*\*251/63.6\*\*\*, \*\*335.3\*\* [IMAGE AVAILABLE]
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\*\*251/144\*\*\*, \*\*63.5\*\*\*, \*\*335.3\*\* [IMAGE AVAILABLE]
4. 5,251,618, Oct. 12, 1993, \*\*Regulator\*\* \*\*second\*\* \*\*stage\*\* for  
scuba; Tony Christianson, \*\*128/205.24\*\*\*, \*\*201.28\*\*\*, \*\*204.26\*\*\*,  
\*\*137/494\*\*\*, \*\*514.7\*\*\*, \*\*251/251\*\* [IMAGE AVAILABLE]
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scuba; Tony Christianson, \*\*128/204.26\*\*\*, \*\*251/254\*\* [IMAGE AVAILABLE]
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Vicenzi, \*\*137/625.44\*\*\*, \*\*627.5\*\*\*, \*\*862\*\*\*, \*\*885\*\*\*, \*\*903\*\*\*,  
\*\*251/61\*\*\*, \*\*901\*\* [IMAGE AVAILABLE]
7. 4,007,760, Feb. 15, 1977, Fuel control system and control device  
therefor or the like; Charles D. Branson, et al., \*\*137/614.13\*\* [IMAGE  
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8. 3,989,064, Nov. 2, 1976, Fuel control system and control device  
therefor or the like; Charles D. Branson, et al., \*\*137/614.11\*\*\*, 236/15A  
[IMAGE AVAILABLE]
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\*\*137/414\*\*\*, \*\*426\*\*\*, \*\*428\*\*\*, \*\*433\*\*\*, \*\*444\*\*\*, \*\*251/46\*\* [IMAGE  
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Samuel T. Kelly, et al., 236/48A, 101R; \*\*251/75\*\* [IMAGE AVAILABLE]
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Whitten, \*\*251/58\*\*\*, \*\*137/505.46\*\* [IMAGE AVAILABLE]
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MOTOR OPERATED STEP OPEN \*\*DIAPHRAGM\*\* \*\*VALVE\*\*; Lauren D. Haskins, et  
al., 236/68R; \*\*137/495\*\*\*, 236/80F, 80R; \*\*251/11\*\* [IMAGE AVAILABLE]

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15. 3,592,225, Jul. 13, 1971, UNITARY CONTROL DEVICE; Marvin M. Graham, et al., \*\*137/495\*\* [IMAGE AVAILABLE]

16. 3,575,343, Apr. 20, 1971, CONDITION RESPONSIVE PARAMETER CONTROL MEANS; Kenneth G. Kreuter, et al., 236/47; \*\*137/110\*\* [IMAGE AVAILABLE]  
=> d 110 1-9

1. 5,285,998, Feb. 15, 1994, Internal \*\*valve\*\* for pressure fluid containment vessels; Donald L. Zink, et al., \*\*251/144\*\*; \*\*137/347\*\*, \*\*454.6\*\*, \*\*576\*\*; \*\*251/63.6\*\*, \*\*335.3\*\* [IMAGE AVAILABLE]

2. 5,280,874, Jan. 25, 1994, Internal \*\*valve\*\*; Donald L. Zink, et al., \*\*251/144\*\*, \*\*63.5\*\*, \*\*335.3\*\* [IMAGE AVAILABLE]

3. 3,893,475, Jul. 8, 1975, Float \*\*valve\*\*; George D. Hudson, \*\*137/414\*\*, \*\*426\*\*, \*\*428\*\*, \*\*433\*\*, \*\*444\*\*; \*\*251/46\*\* [IMAGE AVAILABLE]

4. 3,758,069, Sep. 11, 1973, RIBBON TYPE FLOW CONTROL DEVICE; David E. Whitten, \*\*251/58\*\*; \*\*137/505.46\*\* [IMAGE AVAILABLE]

5. 3,685,732, Aug. 22, 1972, THERMOSTATIC CONTROL DEVICE WITH HEAT MOTOR OPERATED STEP OPEN \*\*DIAPHRAGM\*\* \*\*VALVE\*\*; Lauren D. Haskins, et al., 236/68R; \*\*137/495\*\*; 236/80F, 80R; \*\*251/11\*\* [IMAGE AVAILABLE]

6. 3,656,689, Apr. 18, 1972, MODULATING \*\*VALVE\*\*; Tadeusz Budzich, et al., 237/8A; \*\*137/501\*\*; 236/79, 92R [IMAGE AVAILABLE]

7. 3,623,506, Nov. 30, 1971, SERVICE \*\*REGULATOR\*\* WITH HIGH-LOW PRESSURE CUTOFF DEVICE; Joseph A. Bonner, et al., \*\*137/613\*\*, \*\*461\*\*, \*\*484.4\*\*, \*\*505.46\*\* [IMAGE AVAILABLE]

8. 3,592,225, Jul. 13, 1971, UNITARY CONTROL DEVICE; Marvin M. Graham, et al., \*\*137/495\*\* [IMAGE AVAILABLE]

9. 3,575,343, Apr. 20, 1971, CONDITION RESPONSIVE PARAMETER CONTROL MEANS; Kenneth G. Kreuter, et al., 236/47; \*\*137/110\*\* [IMAGE AVAILABLE]  
=> d 111 1-3

1. 5,285,998, Feb. 15, 1994, Internal \*\*valve\*\* for pressure fluid

containment vessels; Donald L. Zink, et al., \*\*251/144\*\*; \*\*137/347\*\*,  
\*\*454.6\*\* , \*\*576\*\* ; \*\*251/63.6\*\* , \*\*335.3\*\* [IMAGE AVAILABLE]

2. 5,280,874, Jan. 25, 1994, Internal \*\*valve\*\* ; Donald L. Zink, et al.,  
\*\*251/144\*\* , \*\*63.5\*\* , \*\*335.3\*\* [IMAGE AVAILABLE]

3. 3,758,069, Sep. 11, 1973, RIBBON TYPE FLOW CONTROL DEVICE; David E.  
Whitten, \*\*251/58\*\* ; \*\*137/505.46\*\* [IMAGE AVAILABLE]

US PAT NO: 5,549,107 [IMAGE AVAILABLE] L8: 1 of 18  
TITLE: \*\*Second\*\* \*\*stage\*\* scuba diving \*\*regulator\*\*  
US-CL-CURRENT: \*\*128/204.26\*\*, \*\*205.24\*\*; \*\*137/906\*\*, \*\*908\*\*

ABSTRACT:

An improved \*\*second\*\* \*\*stage\*\* \*\*regulator\*\* employs a pneumatically-activated anti-set poppet and inhalation resistance adjustment control knob accessible externally of the \*\*regulator\*\*. The anti-set poppet utilizes a pressure-activated compression spring to \*\*seal\*\* the air inlet during exhalation. When the \*\*regulator\*\* is stored, the relaxed spring permits the \*\*seal\*\* to withdraw from the sharp edge orifice of the air inlet thereby avoiding \*\*seal\*\* wear which would otherwise diminish the performance of the \*\*regulator\*\*. The adjustment control knob permits the diver to modify the required cracking effort by changing the amount of spring compression when the \*\*regulator\*\* is pressurized.

In the present invention, when the \*\*second\*\* \*\*stage\*\* \*\*regulator\*\* thereof is unpressurized, such as in periods of storage or non-use, the poppet assembly has little or no force applied to it to press it against the sharp edge orifice. During use, as soon as the interior of the \*\*regulator\*\* is pressurized, the anti-set poppet operates by using incoming air pressure from the first stage to move the poppet assembly. . . working position to make contact with the sharp orifice. In this manner, the sharp orifice only makes contact with the \*\*rubber\*\* \*\*seat\*\* during actual use. This eliminates the deep impressions left by the orifice during periods of non-use. A light or reduced. . . force may remain on the poppet to keep it in the proximity of or just touching the orifice when the \*\*regulator\*\* chamber is unpressurized. A scuba \*\*regulator\*\* with such an anti-set feature will have a longer service



It is therefore a principal object of the present invention to provide an improved \*\*second\*\* \*\*stage\*\* \*\*regulator\*\* for scuba diving, the \*\*regulator\*\* having both an anti-set poppet and an external cracking-effort-control adjustment to permit the diver to vary the cracking effort manually. . .

It is an additional object of the present invention to provide an improved **second stage regulator** for scuba diving having a balanced linear flow **demand valve** with a pneumatically activated balanced poppet wherein a **soft elastomeric seal** engages a sharp-edge orifice only when the interior chamber of the **regulator** is pressurized and relaxes the **seal** from the orifice edge when the interior chamber of the **regulator** is unpressurized.

US PAT NO: 4,834,086 [IMAGE AVAILABLE]

L8: 7 of 18

TITLE: Pressure-regulating device for the \*\*second\*\* \*\*stage\*\* of reduction of an air breathing apparatus

US-CL-CURRENT: \*\*128/205.24\*\*, \*\*204.18\*\*, \*\*204.26\*\*, \*\*207.16\*\*

ABSTRACT:

A . . . the air-feeding conduit from the first stage of reduction of an air bottle, is provided at one end with a \*\*valve\*\* \*\*seat\*\*. The floating piston member may be displaced between a first operative position, in which it is pushed by air pressure against the \*\*seal\*\* of a \*\*valve\*\* member against the action of a spring, and a second position wherein it is separated and moved away from the \*\*seal\*\* of the \*\*valve\*\* member by the action of the spring. The \*\*valve\*\* member is controlled by the manostat \*\*diaphragm\*\* of the breathing apparatus, through a suitable transmission and is urged constantly toward the \*\*valve\*\* \*\*seat\*\* by a spring.

SUMMARY:

BSUM(2)

This invention relates to a pressure-regulating device which is intended, for example, to equip the \*\*second\*\* \*\*stage\*\* of reduction of a two-stage pressure \*\*regulator\*\* of an air breathing apparatus, particularly an underwater breathing apparatus.

SUMMARY:

BSUM(3)

In the conventional air pressure-regulating devices for the \*\*second\*\* \*\*stage\*\* of reduction of an air breathing apparatus, the \*\*valve\*\* member of the \*\*second\*\*-\*\*stage\*\* \*\*valve\*\* is also urged constantly by a calibrated spring with a considerable force against its \*\*valve\*\* \*\*seat\*\*. This \*\*valve\*\*-closing force is also present when the \*\*valve\*\* is in its rest condition, and in the course of time this causes a permanent \*\*distortion\*\* of the \*\*resilient\*\* \*\*seal\*\* on the \*\*valve\*\* member, which alters the calibration of \*\*valve\*\*.

SUMMARY:

BSUM(4)

Inasmuch . . . operation, it has been proposed, for example, as described in U.S. Pat. No. 4,094,314, to avoid any contact between the \*\*valve\*\* member and \*\*valve\*\* \*\*seat\*\* in the \*\*second\*\*-\*\*stage\*\*

valves during the non-operative periods of the valves, by mounting the \*\*valve\*\* \*\*seat\*\* on a freely-floating member or piston, whereby the \*\*valve\*\* \*\*seat\*\* is matched against the \*\*valve\*\* member only when compressed air is operative upstream of the \*\*valve\*\* \*\*seat\*\*, whereas when the supply of compressed air is discontinued the piston is pushed back into a neutral position due to the \*\*resiliency\*\* of the \*\*seal\*\* on the \*\*valve\*\* member.

SUMMARY:

BSUM(5)

The . . . has some disadvantages and does not always result in a constant and reliable operation. Moreover, the force which matches the \*\*valve\*\* member against its \*\*seat\*\* cannot be adjusted.

SUMMARY:

BSUM(9)

According to its main characteristic, the floating piston of the device which mounts the \*\*valve\*\* \*\*seat\*\*, moves through an exactly-established stroke between an operative position wherein it is pushed by the pressure of the compressed air against the \*\*seal\*\* of the \*\*valve\*\* member, and a rest position, defined by a stop member, wherein the \*\*valve\*\* \*\*seat\*\* is spaced from the \*\*seal\*\* of the \*\*valve\*\* member by the action of a spring to ensure a prompt separation of these two members in any operational condition.. . . to calibrate accurately and in an exactly reproducible manner both the force for matching together the two members, i.e. the \*\*second\*\*-\*\*stage\*\* \*\*valve\*\* \*\*seat\*\* and \*\*valve\*\* member, and the force for separating them.